



**BGA**  
**CSP**  
**MCM**

(Micro Screen is option)

## Simple Ball Mounting Device BM-100

The BM-100 with MICRO SCREEN ( $\mu$ S-100 series, option) is a machine for mounting ball terminals on BGA, CSP, MCM and other packages. Its applicability ranges from CSP with 48 pins to MCM with 1,500 pins for balls with a diameter of 0.4mm $\varnothing$  to 0.89mm $\varnothing$ . With the machine it is easy to mount ball terminals on a small quantity of packages when re-balling on reprocessed packages, or when mounting balls on chips which are under development etc.

### Features

- \* Application range from CSP with 48 pins to BGA and MCM with 1,500 pins for balls with a diameter of 0.4mm $\varnothing$  to 0.89mm $\varnothing$ . (MICRO SCREEN is optional)
- \* Flux/cream solder printing and ball aligning are possible with this single machine. (The screen for cream printing and the screen for ball aligning has to be arranged for by the user.)
- \* The screen position (X, Y, Z) can be fine-adjusted with 10 $\mu$ m accuracy based on the micro meter.
- \* Fixation of the chip adsorption and the screen vertical movement are controlled automatically with the operating switch.
- \* It is possible to carry out reflow-soldering immediately after ball alignment; a manual-type N<sub>2</sub> reflow machine RF-110N2 is also available. (Reflow jig for high temperature (290°C) solder ball can be also arranged for.)

### Specifications

- $\mu$ S-100series(option)
  - Size :From 14x28mm to 54x63mm (7 types)
  - Thickness :0.15mm (CSP 0.13mm)
  - Material :Frame SPCC  
Screen SUS304
- Fine-adjustment of X, Y, Z :15mm (10 $\mu$ m steps)
- Dimensions/Mass
  - Main unit (W)240x(D)225x(H)410mm 10kg
  - Control box (W)180x(D)250x(H)110mm 3kg
- Air input :2 to 5kgf/cm<sup>2</sup>
- Hose :OD6mm $\varnothing$ xID4mm $\varnothing$

### Applicable package

- Size :From 6x6 to 50x50mm
- Number of pins :From 48 to 1,500 pins
- Pitch :1.5mm to 0.5mm
- Ball diameter :0.89mm $\varnothing$  to 0.4mm $\varnothing$
- Soldering ball :183°C, 290°C

### Options

- Micro Screen  $\mu$ S-100series
- Manual reflow soldering equipment RF-110  
RF-110N2
- Chip adsorption Stage Special order

Also please refer to the  $\mu$ S-100series Catalogue.

\* Specifications subject to change without notice.