# Meeting the needs of the SMT Age







(Micro Screen is option)

# Simple Ball Mounting Device BM-100V

The BM-100V is a machine for mounting ball terminals on BGA, CSP, MCM and other packages by useing a microscreen (µS-100series, option). Its applicability ranges from CSP with 30 pins to MCM with 3,000 pins for balls with a diameter of 0.28mmØ to 0.89mmØ. With the machine it is easy to mount ball terminals on a small quantity of packages when re-balling on reprocessed packages, or when mounting balls on newly developed

## **Features**

- \* Application range from CSP with 30 pins to BGA and MCM with 3,000 pins for balls with a diameter of 0.28mmØ to 0.89mmØ. (Depending on a microscreen selected for use with a package. The microscreen is optional.)
- \* Flux/cream solder printing and ball mounting are possible with this single machine. (The user has to arrange for two types of screens: a screen for cream printing and a screen for ball mounting.)
- \* The screen position (X, Y, Z) can be fine-adjusted with 10µm accuracy based on the micro meter.
- \* Fixation of the package and the screen vertical movement are controlled automatically with the opereting switch.
- \* It is possible to carry out reflow-soldering immediately after ball alignment; a manual-type N<sub>2</sub> reflow machine RF-110N2 is also available. (Reflow jig for high temperature (290°C) solder ball can be also arranged for.)
- \* The high resolution CCD camera with a zoom lens allows an easy positioning of the screen and the work. With the 5.8x to 17.8x zoom it is easy to handle positioning of packages even with large and microscopic patterns.

### **Specifications**

• µS-100series(option)

• Size :From 14x28mm to 54x63mm (7 types)

Thickness :0.15mm (CSP 0.13mm)Material :Frame SPCC

Screen SUS304

• Fine-adjustment of X, Y, Z:15mm (10µm steps)

• Dimensions/Mass

Main unit (W)240×(D)325×(H)580mm 12kg Control box (W)180×(D)250×(H)110mm 3kg Monitor TV 394×316×407mm 13kg

• Air input :2 to 5kgf/cm<sup>2</sup>

• Hose :OD6mmØxID4mmØ

• CCD camera :350,000 pixels, 1/2 inch CCD

Display magnification: 5.8x to 17.8x zoom

Monitor TV :14inch, flat cathode-ray tube
Power source :AC120V or 220V 100VA 50/60Hz

#### Applicable package

Size :From 6x6 to 50x50mm
Number of pins :From 30 to 3,000 pins
Pitch :1.5mm to 0.5mm
Ball diameter :0.89mmØ to 0.28mmØ

• Soldering ball :183°C, 290°C

#### **Options**

Micro Screen

 Manual reflow soldering equipment
 RF-110

 Chip adsorption Stage
 µS-100series
 RF-110
 Special order

Also please refer to the µS-100series Catalogue.

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<sup>\*</sup> Specifications subject to change without notice.