



# SMT SOLDERING EQUIPMENT



Please see our detailed catalog on web site([www.jpl.com](http://www.jpl.com)).



**JAPAN PULSE LABORATORIES, INC.**



# Printing of Solder Paste

## Manual Screen Printers

(These printers use metal masks to apply solder paste for printed circuit boards.)

### SP-300L

(The mask sold separately)



- This is a low-cost screen printer and easy-to-use.
  - Capable of printing on boards up to Max 200×300mm (A4).
  - Both a cast frame and pipe frame can be used.
- Max frame size : 410×330×20mm  
(W)250×(D)600×(H)200mm 7kg

### SP-450

(The mask sold separately)



- This is an ideal manual screen printer.
  - Capable of printing on boards up to Max 200×300mm (A4).
  - Both a cast frame and pipe frame can be used.
  - Fine-adjustment by micro meter X,Y,Θ(±10mm).
- Max frame size : 410×330×20mm  
(W)350×(D)660×(H)360mm 11kg

### SP-650

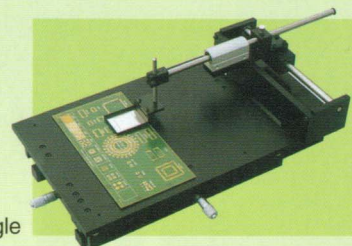
(The mask sold separately)



- This is a large manual screen printer.
  - Capable of printing on boards up to Max 350×450mm (A3).
  - Both a cast frame and pipe frame can be used.
  - Fine-adjustment by micro meter X,Y,Θ(±10mm).
- Max frame size : 650×550×30mm  
(W)400×(D)1030×(H)480mm 25kg

### SP-100

(The mask sold separately)



- This is a screen printer for single LSI (QFP, BGA, CSP).
  - This printer prints the solder paste of LSI 1 piece by using micro screen.
  - Fine-adjustment by micro meter X,Y(±10mm).
- (W)250×(D)450×(H)160mm 8kg

## Dispenser (Printing of Solder Paste)

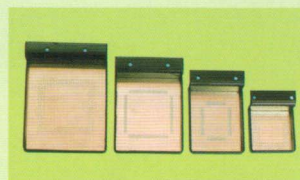
### HD-6780



- Dispenser applies solder paste and adhesives to a circuit board.
  - Usable as a vacuum pincette.
  - One cream solder attachment.
- Air in : 2 to 7kgf/cm<sup>2</sup>  
AC120V/220V 8W  
(W)200×(D)190×(H)70mm 1.9kg

## Micro Screen (QFP,BGA,CSP)

### μS-100series



- This is a metal mask for single LSI (QFP, BGA, CSP).
  - There is standard screen more than 100 kinds.
  - Used for printing of solder paste and mounting of solder ball.
  - Custom made screen is available.
- Material : SUS304 Thickness : 0.03 to 0.20mm  
Frame : 14×28mm to 54×63mm

# Mounting of Parts

## Vacuum Suction Pincettes

### VPseries



(VP-41WD)

- This is the best for the handling of LSI or chip parts.
  - 6 models for different uses.
  - Picks up chips as small as 0603 up to large size QFP with the change of a nozzle.
  - Operates with AC power supply.(Excluding VP-100SD)
- (W)91×(D)132×(H)60mm 420g

## QFP Pick and Place Equipment

### MP-7500series



(Model-3)

- For manual Pick and Place of QFP.
  - 3 models for different uses.
  - For use on QFP of 0.3mm pitch and BGA,CSP.
- Applicable circuit board : Max 360×220mm  
(W)640×(D)650×(H)500mm 35kg (Excluding CRT)



# Reflow soldering system

## Far-Infrared Reflow Soldering Equipment

### RF-110 RF-110N2

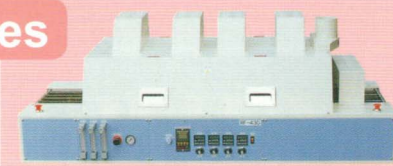
Pb-free



- This is a manual type 1 zone reflow soldering equipment.
- Heating time and temperature can be set up by timer and temperature controller.
- RF-110N2 is corresponds to nitrogen. ( $O_2 \leq 1000\text{ppm}$ )  
Temperature : Max 300°C  
Applicable circuit board : Max 200×200mm (Less than 20mm high)  
AC120V/220V 1.5kW  
(W)300×(D)550×(H)195mm 12kg(RF-110)  
(W)340×(D)590×(H)210mm 14kg(RF-110N2)

### RF-430series

Pb-free

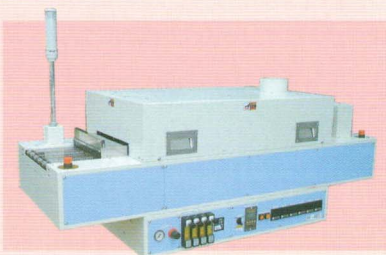


(Model-4)

- This is a reflow soldering equipment of IR 4 zones.
- 4 model exist, such as correspondence to nitrogen gas or hot air convection.  
Temperature : Max 300°C  
Conveyer : W300mm, SUS304 mesh belt.  
Applicable circuit board : Max 300×300mm (Less than 50mm high)  
AC220V 7.8kW (W)1600×(D)660×(H)600mm 180kg

### RF-460

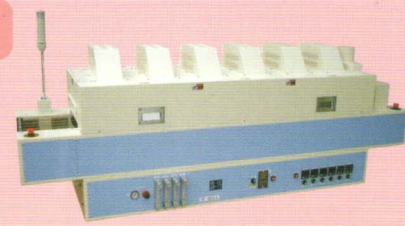
Pb-free



- This is a reflow soldering equipment of IR 6 zones.
- Correspondence to nitrogen gas and all lead-free soldering.  
Temperature : Max 350°C  
Conveyer : W300mm, SUS304 mesh belt.  
Applicable circuit board : Max 300×300mm (Less than 30mm high)  
AC220V 7.8kW (W)1500×(D)590×(H)640mm 150kg

### RF-560

Pb-free



- This is a reflow soldering equipment of IR 6 zones.
- Correspondence to nitrogen gas and hot air convection.  
Temperature : Max 350°C  
Conveyer : W300mm, SUS304 mesh belt.  
Applicable circuit board : Max 300×300mm (Less than 30mm high)  
AC220V 12.7kW (W)2200×(D)590×(H)820mm 280kg

## Reflow Soldering Equipment for Ceramic and Metallic Boards

### RF-221

- This is a hot plate type reflow soldering equipment of 2 zones.
- A Teflon belt moves over a hot plate and a circuit board is heated from the bottom through the Teflon belt.  
Temperature : Max 270°C  
Conveyer : W140mm, Teflon belt.  
Applicable circuit board : Max140×150mm / Ceramics and metal core boards. (Less than 20mm high if with SH-1)  
Top heater : SH-1 200W (Option)  
AC120V/220V/240V 1kW  
(W)800×(D)370×(H)234mm 25kg



(Photo : with SH-1)

### RF-250

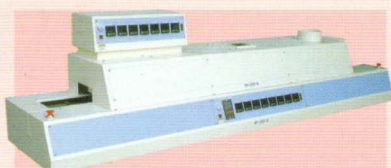
Pb-free



- This is a hot plate type reflow soldering equipment of 5 zones.
- For large-sized metal boards works with high heat capacity.
- A circuit board is slides over a hot plate quickly, and a circuit board is heated from the bottom.  
Temperature : Max 400°C  
Conveyer : W150mm  
Applicable circuit board : Max150×150mm / Ceramics and metal core boards (Less than 40mm high)  
AC220V 8.3kW (W)1680×(D)550×(H)391mm 120kg

### RF-250-8

Pb-free



- This is a hot plate type reflow soldering equipment of 8 zones.
- For large-sized metal boards works with high heat capacity.
- A circuit board is slides over a hot plate quickly, and a circuit board is heated from the bottom.  
Temperature : Max 400°C  
Conveyer : W150mm  
Applicable circuit board : Max150×150mm / Ceramics and metal core boards (Less than 40mm high)  
AC220V/240V 13.6kW (W)2370×(D)550×(H)620mm 181kg

### RF-250N2

Pb-free



- This is a hot plate type reflow soldering equipment of 5 zones and correspondence to nitrogen gas.
- For large-sized metal boards works with high heat capacity.
- A circuit board is slides over a hot plate quickly, and a circuit board is heated from the bottom.  
Temperature : Max 400°C Conveyer : W150mm  
Applicable circuit board : Max150×150mm / Ceramics and metal core boards (Less than 40mm high)  
AC220V 8.3kW (W)1680×(D)550×(H)1070mm 170kg



## RF-630

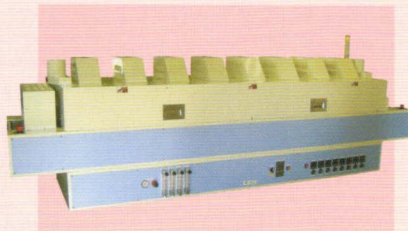
Pb-free



- This is a reflow soldering equipment of IR 6 zones.
- Correspondence to lead-free reflow soldering.
- Temperature : Max 350°C
- Conveyer: W300mm, SUS304 mesh belt.
- Applicable circuit board : Max 300×300mm (Less than 30mm high)
- AC220V 7.8kW (W)1500×(D)590×(H)640mm 140kg

## RF-810

Pb-free



- This is a reflow soldering equipment of IR 8 zones.
- Correspondence to nitrogen gas and hot air convection.
- Temperature : Max 350°C
- Conveyer : W300mm, SUS304 mesh belt.
- Applicable circuit board : Max 300×300mm (Less than 30mm high)
- AC220V 17.9kW (W)2730×(D)630×(H)850mm 360kg

## Hot Plates

### HT-1350



- Soldering, thermosetting of adhesives, etc. wide range of uses.
- Is fitted with a work plate making work after heating simple and safe.
- Temperature : Max 300°C
- Heating area : 120×140mm
- AC120V/220V/240V 360W
- (W)250×(D)180×(H)100mm 2.5kg

### HT-1370

(High Power)



- Soldering, thermosetting of adhesives, etc. wide range of uses.
- Is fitted with a work plate making work after heating simple and safe.
- Temperature : Max 300°C
- Heating area : 120×140mm
- AC120V/240V 510W
- (W)250×(D)180×(H)120mm 2.5kg

### HT-1420



- Exclusive rework hot plate for SMT circuit board.
- Equipped with a point marker, which makes working with even large boards simple.
- Temperature : Max 400°C
- Heating area : 26×26mm to 50×50mm (3 kinds)
- AC120V/240V 510W
- (W)200×(D)220×(H)270mm 3kg

### HT-1800



- Two high precision independent hot plates are equipped.
- Two step heating, such as preheating and heating, can be performed.
- Temperature : Max 400°C
- Heating area : each 100×100mm
- AC120V/240V 1.2kW
- (W)430×(D)180×(H)100mm 5kg

## Reflow Checker

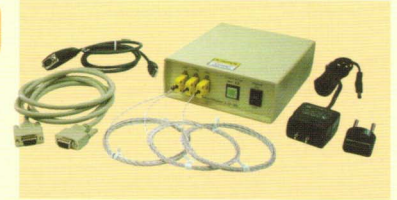
### CTP-300J

Number of channel : 3ch  
To PC : RS-232C



### CTP-300U

Number of channel : 3ch  
To PC : RS-232C / USB  
With USB convertor cable



### CTP-600U

Number of channel : 6ch  
To PC : RS-232C / USB  
With USB convertor cable



- Super low-priced reflow checker.
- Able to see the temperature profile on time while measuring the temperature by computer screen.
- Temperature measurement range : Max 400°C
- Time range : Max 12min
- Sensor : CA(K) 3m (5m are possible, too)

## Vapor Phase Soldering Equipment

### VF-500IS

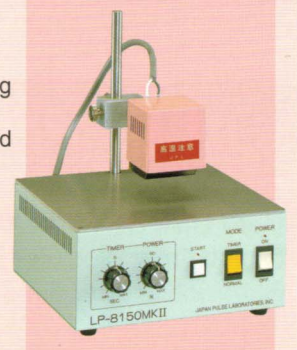
- The VF-500IS is for an experimental use or pilot production use batch type vapor phase reflow soldering equipment.
- It allows reflow soldering by heating at a constant temperature of 215°C with heat of condensation emitted from the vapor of Fluorinert.
- Applicable circuit board : Max100×100mm
- AC120V/220V 1kW
- (W)260×(D)260×(H)520mm 10kg



## Light-Beam Soldering Equipment

### LP-8150MKII

- This is a manual light beam soldering equipment. Application to an automatic machine can be performed simply.
- Near-infrared rays emitted by the halogen lamp are collected by the reflecting mirror, which heat.
- Temperature : Max 850°C
- Heat spot : 5mmØ diameter
- AC120V/220V/240V 150W
- (W)230×(D)200×(H)300mm 6.5kg



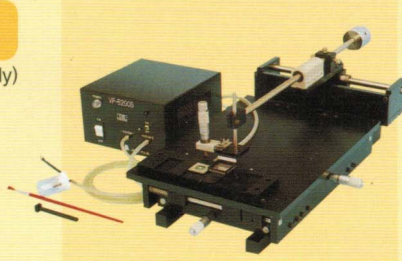


# Mounting of solder ball / BGA,CSP and MCM

## Simple Ball Mounting Device

### SP-100BR

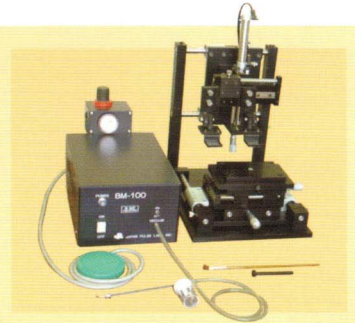
(Micro screen is sold separately)



- This is a low-cost, easy-to-use ball mounter for BGA.
  - Also this equipment can be used for printing of solder paste and flux.
  - A separate micro screen is necessary in each size of LSI.
- (W)250×(D)450×(H)190mm 8kg

### BM-100

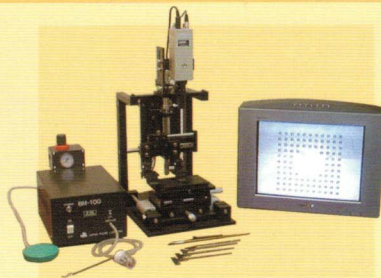
(Micro screen is sold separately)



- This equipment is only for ball mounting of BGA, CSP and MCM.
  - It supports ball solder of size more than 0.3mmØ.
  - A separate micro screen is necessary in each size of LSI.
- (W)240×(D)350×(H)410mm 10kg

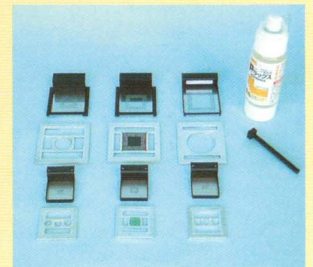
### BM-100V

(Micro screen is sold separately)



- BM-100V is equipped with a vision system on BM-100.
  - CSP of pitch 0.5mm and ball diameter 0.3mmØ can be easily mounted.
  - A separate micro screen is necessary in each size of LSI.
- (W)240×(D)350×(H)410mm 10kg (Only Main Body)

### BM-11series



- This is a low-cost, simple ball mounting device.
- Because aerosol flux is sprayed, the print is unnecessary.
- Position adjustment of a screen is unnecessary by using a special tool comes with the packages.
- Package Holder : 50×50mm to 80×80mm(Magnesium)

## Epoxy Mold

## Powder Coating Equipment

### PC-1000

- The PC-1000 is a powder coating equipment designed for the uniform coating of powder resin on Hybrid-IC and other electronic parts.
- It is only for SIP.

- Capable of handling everything from powder coating to curing.
- Applicable H-IC : Max 90×40×20mm  
AC 120V/220V 300W  
(W)350×(D)220×(H)200mm 4.5kg



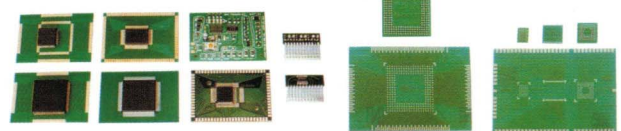
## Training

## SMT training kit

PLCC/QFP/SMD

BGA

CSP



- From 1005 chips to 160pin QFP and BGA training is possible for handling and soldering all kinds of surface mounted parts.

## Other Products (Please look at our website)

- Hard Disk DATA TERMINATOR
- Digital timer clock for business
- Automobile speed measurement equipment
- Automobile's door closing speed measurement equipment
- Automatic switching device in lighting disconnection for studios
- Safeguard system for the elderly aimless behavior monitor



# Company Information

<b>Company name</b>	Japan Pulse Laboratories, Inc.
<b>Trademark</b>	J.P.L
<b>Address</b>	Main office 425-3 Inari-cho, Isesaki-city, Gunma, 372-0804 Japan Phone 81-270-23-1031 Fax 81-270-23-1943 Branch office 506-3 Komagata-machi, Maebashi-city, Gunma, 379-2122 Japan Phone 81-27-266-6381 Fax 81-27-267-1373
<b>Founded</b>	June, 1972
<b>Established</b>	July 30, 1974
<b>Capital</b>	10 Million Japanese Yen
<b>President</b>	Kimitaka Kubota (CEO)
<b>Main bank</b>	Sumitomo Mitsui Bank, Maebashi Branch / Ashikaga Bank, Isesaki Branch Tokyo-Mitsubishi UFJ Bank, Omiyaekimae Branch / Gunma Bank, Isesaki Branch Towa Bank, Isesaki West Branch / IO shinkin Bank, Otemachi Branch
<b>Main products</b>	Digital clock, Electronic timer, Electronic counter Reflow soldering equipment for SMT Hard disk crasher / crash service, Data rescue service for PC.
<b>Internet</b>	<a href="http://www.jpl.com/">http://www.jpl.com/</a> <a href="mailto:info@jpl.com">info@jpl.com</a>

## History

<b>Jun. 1972</b>	Founded as Japan Pulse Laboratories, Inc.
<b>Sep. 1972</b>	Released 10 keys calculator LSI Kit.
<b>Jun. 1973</b>	Released Character height as 25mm, 4 digits Large Liquid Crystal Display Clock Kit be the first in the world.
<b>Jul. 1974</b>	Established the Company with capital stock of 1 million yen.
<b>Jun. 1975</b>	Commenced the manufacture and marketing of large LCD clock.
<b>Aug. 1978</b>	Released 4 digits digital clock built for machinery DIGITAL-360 series (14 models).
<b>Mar. 1979</b>	Released 6 digits digital clock built for machinery DIGITAL-380 series (13 models).
<b>Sep. 1984</b>	Established the new Maebashi Office and Factory in Gunma.
<b>Nov. 1985</b>	Commenced the manufacture and marketing of Light-beam Soldering Equipment.
<b>Jan. 1986</b>	Had Booth at INTERNEPCON'86 Convention in Tokyo (Harumi/Tokyo)(Every year since)
<b>Feb. 1987</b>	Released Table top Reflow soldering machine RF-221 and etc., a small amount of SMT board production equipment.
<b>Sep. 1988</b>	Commenced the manufacture and marketing of manual reflow soldering machine RF-110.
<b>Mar. 1989</b>	Commenced the manufacture and marketing of vapor phase reflow soldering machine VF-500IS.
<b>Jan. 1993</b>	Commenced the manufacture and marketing of reflow soldering machine RF-250 for metal PCB.
<b>Jan. 1995</b>	Released Nitrogen gas Reflow soldering machine RF-430 series.
<b>Nov. 1995</b>	Started Web Site. ( <a href="http://www.jpl.com/">http://www.jpl.com/</a> )
<b>Dec. 1995</b>	Up to 10 million yen capital increase.
<b>Apr. 1996</b>	Released the world smallest Nitrogen gas reflow soldering machine RF-110N2.
<b>Oct. 1998</b>	Commenced the manufacture and marketing of ball mounter of BGA.
<b>Aug. 2002</b>	Released Hard Disk DATA TERMINATOR DT-2000.
<b>Jan. 2003</b>	Released medium size Nitrogen gas Reflow soldering machine RF-460L.
<b>Nov. 2006</b>	Patented Hard Disk DATA TERMINATOR.
<b>Aug. 2007</b>	Released 8 zones IR and Hot Air N <sub>2</sub> Reflow soldering machine RF-810.
<b>Jan. 2008</b>	Released Hard Disk DATA TERMINATOR for Degauser DTM-4000GII.



**JAPAN PULSE LABORATORIES, INC.**

Main Office 425-3 Inari-cho, Isesaki-city, Gunma, 372-0804 Japan  
Phone 81-270-23-1031 Fax 81-270-23-1943

Branch Office 506-3 Komagata-machi, Maebashi-city, Gunma,  
379-2122 Japan  
Phone 81-27-266-6381 Fax 81-27-267-1373  
<http://www.jpl.com/> [info@jpl.com](mailto:info@jpl.com)

Agent