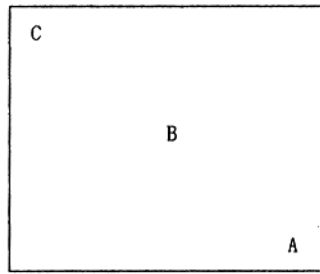


RF-250-8 Temperature Profile

20072A →



Work: Aluminum Board 150×127×1.5t
Teflon sheet Carrier system

Temperature Setting

Hot Plate

Zone 1 95°C
" 2 150°C
" 3 150°C
" 4 175°C
" 5 240°C
" 6 160°C
" 7 120°C
" 8 70°C

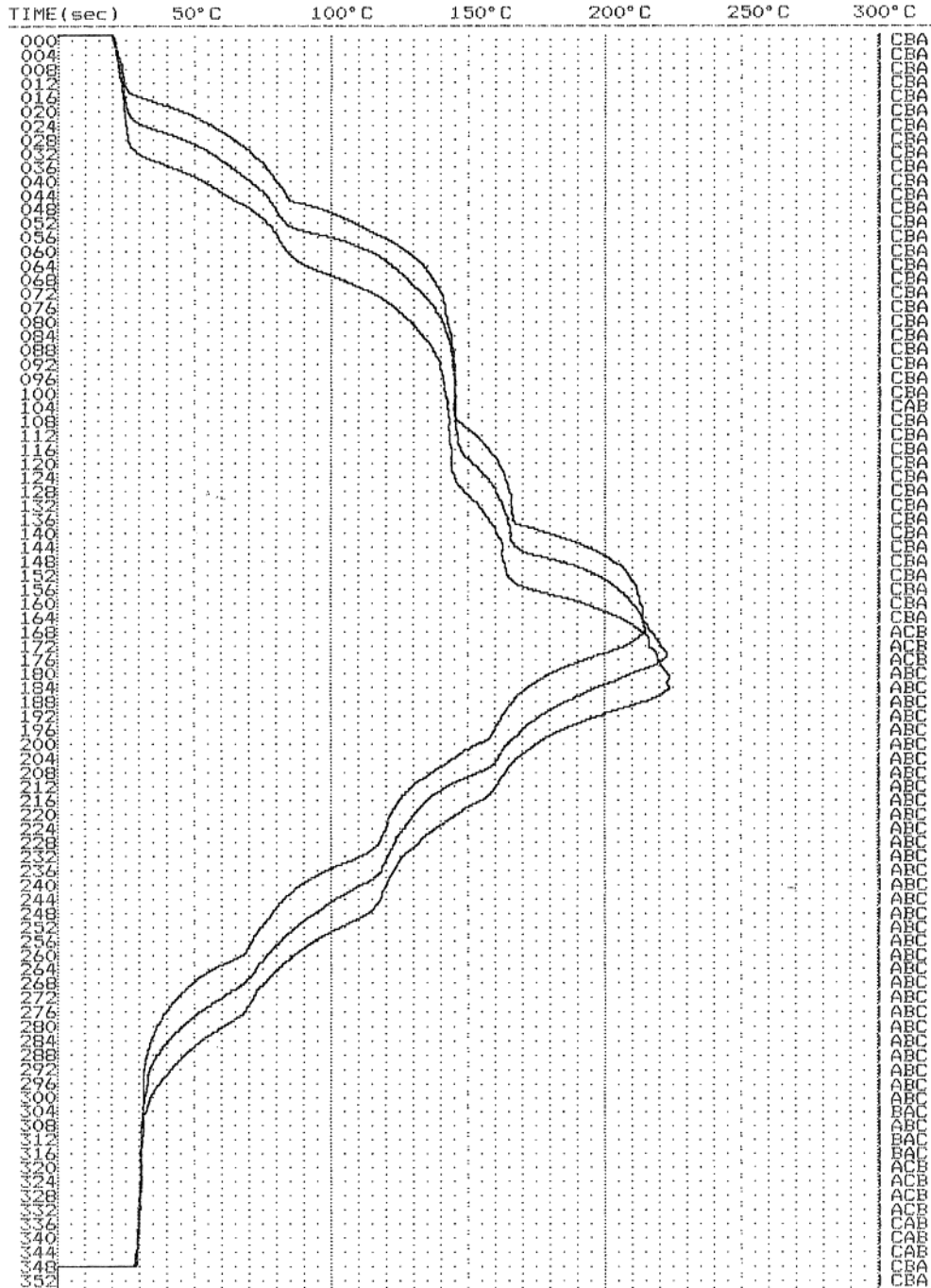
Top Heater

Zone 1 0°C
" 2 0°C
" 3 0°C
" 4 0°C
" 5 0°C
" 6 0°C
" 7 0°C

Cooling ON

Cooling ON

Speed: 400mm/Min



	Ach	Bch	Cch
PEAK TEMPERATURE (°C)=	215.0	222.9	224.0
150°C OVER TIME (SEC)=	091.0	090.9	088.0
190°C OVER TIME (SEC)=	033.5	036.4	034.0
200°C OVER TIME (SEC)=	027.0	029.5	028.0
210°C OVER TIME (SEC)=	017.0	019.5	022.0
PRE-HEAT (150-180) SEC=	030.0	029.0	028.5